

INSTRUCTIONS:

The Air Motor Diaphragm is specifically designed for the Fabric Reinforcement to be against the Piston. This provides for greater flexibility and strength, so long as the Diaphragm is installed correctly.

The Diaphragm is shipped with the Fabric side out, and can be easily installed properly by following the instructions below.

STEP 1:

Place the end of the Diaphragm against the end of the Piston.

STEP 2:

Push the Diaphragm onto the Piston, letting the Diaphragm roll inside out as it fits over the Piston.

STEP 3:

Leave from 1/2 to 1 inches of the lip curled back to hold the Diaphragm between the flanges on the Bonnet and Body.

STEP 4:

Re-Assemble Air Motor.

